



SUNTECH INDUSTRIES
High Performance
Steel Shot & Steel Grit for
Industrial Surface Preparation

Steel Shots

Spherical steel abrasive media used for surface cleaning, shot peening, and finishing applications requiring uniform impact and durability.

S780, S660, S550, S460, S390, S330, S280, S230, S170, S110, S070

Steel Shots Size Chart

Sieve #	7	8	10	12	14	16	18	20	25	30	35	40	45	50	80	120
mm	2.8	2.36	2.0	1.7	1.4	1.18	1.0	0.85	0.71	0.6	0.5	0.42	0.355	0.3	0.18	0.125
S780	AP		>85	>97												
S660		AP		>85	>97											
S550			AP		>85	>97										
S460			AP	>5		>85	>96									
S390				AP	>5		>85	>96								
S330					AP	>5		>85	>96							
S280						AP	>5		>85	>96						
S230							AP	>10		>85	>97					
S170								AP	>10			>85	>97			
S110									AP	>10				>80	>90	
S070										AP	>10			>80	>90	

Values given in cumulated weight % / Cast Shot SAE Specifications J 444

Specifications

	Steel Shot	Steel Grit GP	Steel Grit GL	Steel Grit GH			
Shape	Round	Angular					
Chemical Composition	C 0.8%-1.2% Si 0.4% min Mn 0.6%-1.2% S 0.05% max P 0.05% max						
Hardness	Shots: 390-530 HV (40-51 HRC) 540-610 HV (52-56 HRC) 620-700 HV (56-60 HRC) Grit: GP: 40-51 HRC GL: 54-61 HRC GH: > 60 HRC						
Density	Absolute Density > 7.2 g/cm ³		Bulk Density > 4.2 g/cm ³				
Microstructure x500	Tempered martensite						
Applicable Specifications	SAE J444, SAE J827, SAE J1993, SSPC-AB3, ISO 11124-3, IS 4606-1983						

Steel Grit

Angular steel abrasive media ideal for aggressive cleaning, surface profiling, and removal of heavy rust, scale, and coatings.

G10, G12, G14, G16, G18, G25, G40, G50, G80, G120



Steel Grit Size Chart

Sieve #	7	8	10	12	14	16	18	20	25	30	35	40	45	50	80	120	200
mm	2.8	2.36	2.0	1.7	1.4	1.18	1.0	0.85	0.71	0.6	0.5	0.42	0.35	0.3	0.18	0.12	0.07
G10	AP		>80	>90													
G12		AP		>80	>90												
G14			AP		>80	>90											
G16				AP		>75	>85										
G18					AP		>75		>85								
G25						AP			>70			>80					
G40							AP					>70		>80			
G50									AP					>65	>75		
G80												AP			>65	>75	
G120													AP		>60	>70	

Values given in cumulated weight % / Cast Grit SAE Specifications J 444

GP Grit

GP hardness grit typically used in cleaning and descaling operations, it rounds up rapidly after few working cycles for an optimum balance between cleaning efficiency and machine wear.

GL Grit

GL hardness grit typically used in surface preparation and descaling operations, its sharp edges get progressively smoothed during service, leading to higher efficiency than GP grit.

GH Grit

GH hardness grit typically used in air-blasting operations, it keeps its sharp edges along its whole service life, ensuring sharp surface profiles and uniform, etched surface finish.



About Suntech Industries

We, Suntech Industries are one of the leading manufacturers of metal abrasive in India which integrates with technical research, development and production. The company can produce high strength strong durability steel shots & steel grits. These are highly useful in various de-burring application like to clean foundry casting, forging, automotive components, surface polishing, shot peening, spiral springs, steel torsion springs, shipbuilding & airless wheel blast machine. We are advanced with highly advanced technology & equipments.

Who we serve

 Metal Casting Foundries Manufacturers Flawless finishing & defect-free casting	 Metal Forging Facilities High-impact cleaning for superior metal integrity
 Pre-Fabricated Buildings & Structural Systems Reliable surface prep for enhanced coating adhesion.	 Automotive Manufacturing Precision abrasives for high-quality finishing.
 Ship Construction & Heavy Industrial Engineering Durable abrasives for large-scale industrial applications.	 Energy & Renewables High precision and strength inducing peening and blasting.

1000+
Customers

15+
Years

6000 T
Annual Capacity

QUALITY
Assurance

Certifications



SUNTECH INDUSTRIES **Mfg: Steel Shots & Steel Grits**

www.suntechsteelshots.com | suntech.ind@live.com

Plot No.14, Survey No.237, Opp.Tirupati Oxygen,
Veraval (Shapar), Rajkot, Gujarat, India - 360024

Contact us

+91 9638135995